



**ANDHRA PRADESH POLLUTION CONTROL BOARD**  
**REGIONAL OFFICE**

1<sup>st</sup> Floor, APSFC Building, Narasimha Theertham Road, TIRUPATI - 517502

**A.NARENDRA BABU,**  
Environmental Engineer.

Ph.:2253981

Lr.No. K-823/PCB/RO/TPT/2016- 1529

Dt.: 21-10-2016

To  
Sri. C.V.G. Murali Krishna  
M/s. ACC Limited  
Gollapalli village,  
Mylavaram Mandal  
YSR District.  
Ph: 9480686416.  
Email: [chowadam.muralikrishna@acclimited.com](mailto:chowadam.muralikrishna@acclimited.com)

Sir,

Sub:- EIA Notification – Public hearing of M/s. ACC Limited proposed to establish 5.0 MTPA Integrated Cement clinkerisation plant, 8.0 MTPA Cement Grinding unit, 100 MW Captive power plant at Gollapalli village, Mylavaram Mandal of YSR District – Communication of Minutes of the Public Hearing – Reg.

Ref:- Public Hearing Meeting held on 20-10-2016 at 10.30 AM near proposed project site.

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With reference to the above, it is here with submitting the Minutes of the Public Hearing of M/s. ACC Limited proposed to establish 5.0 MTPA Integrated Cement clinkerisation plant, 8.0 MTPA Cement Grinding unit, 100 MW Captive power plant at Gollapalli village, Mylavaram Mandal of YSR District on 20-10-2016.

Submitted for favour of information and taking necessary action.

Yours faithfully,

  
ENVIRONMENTAL ENGINEER

Encl: Minutes of Public Hearing.

**Proceedings of the Environmental Public Hearing conducted for the Proposed to establish 5.0 MTPA Integrated Cement clinkerisation plant, 8.0 MTPA Cement Grinding unit and 100 MW Captive power plant at Gollapalli village, Mylavaram Mandal of YSR District conducted on 20-10-2016 at 10.30 AM near proposed site near Gollapalli village, Mylavaram Mandal of YSR District.**

In accordance with the Notification No. S.O. 1533 dt. 14.09.2006 of Ministry of Environment & Forests, Government of India, New Delhi, the Environmental Engineer, Andhra Pradesh Pollution Control Board, Regional Office, Tirupati issued a notification pertaining to the Environmental Public Hearing on the proposed to establish 5.0 MTPA Integrated Cement clinkerisation plant, 8.0 MTPA Cement Grinding unit and 100 MW Captive power plant at Gollapalli village, Mylavaram Mandal of YSR District in leading newspapers inviting suggestions, views, comments and objections of the general public and the same was conducted on 20.10.2016 at 10.30 a.m and the minutes of the meeting are as follows:

**The following Officials attended the Environmental Public Hearing :**

- 1) **Sri K.V. SATYANARAYANA, I.A.S.,** Collector & District Magistrate,  
Kadapa
- 2) **Sri A.NARENDRA BABU,** Environmental Engineer,  
AP. Pollution Control Board,  
Regional Office, Tirupati

The following Departmental Officials attended the hearing:

Sl.No.	Name & Designation
1)	Ms. Shwetha Teotia, Joint Collector, Kadapa, YSR Dt
2)	Sri K. Vinayakam, Revenue Divisional Officer, Jammalamadugu. YSR Dt
3)	Sri. S. Rajendra, Tahsildar, Mylavaram Mandal, YSR Dt.
4)	Sri P.V.Kishore Reddy, Asst. Environmental Engineer, APPCB, RO, Tirupati

The following representatives of the industry were present:

Sl.No.	Name & Designation
1)	Smt. B. Durga Bhavani, M/s Vimta Labs Ltd, Hyderabad, Environmental Consultant of the proposed Project.
2)	Sri. K. Narayana Rao, Director, M/s. ACC Limited.
3)	Dr. S.P. Singh, Cluster South Zone Head, M/s. ACC Limited.

**The Environmental Engineer, A.P.Pollution Control Board, Tirupati**

welcomed the District Collector, YSR District and Chairman of the Environmental Public Hearing Panel and general public to the Public hearing and explained the need to conduct Environmental Public Hearing for the proposed project as per the Ministry of Environment & Forests, Govt. of India, New Delhi notification 2006.

He also explained as per the Terms of Reference (TOR), Ministry of Environment & Forest, Govt. of India, Dt: 20.02.2013 & Dt:18.02.2016, it is necessary to get the public hearing conducted for this project in accordance with the procedure prescribed under the EIA Notification 2006 in the process of obtaining the Environment Clearance.

**Then the District Collector** welcomed the gathering and briefly explained the proposed project. The company is functioning in 93 Countries, and for this particular project the company is investing of Rs 7100 Crores in district for establishment of Cement & Power Plant. The District Collector has also informed to the public, that there are some serious concerns of the public / farmers in connection with the land acquired by M/s ACC Cement Ltd. To address these issues

the District Administration has conducted a meeting on 18.10.2016 with surrounding farmers and officials of M/s ACC Cement Ltd, headed by the District Collector. During the meeting, it was requested the officials of M/s ACC Cement Ltd to find out amicable solutions on the demand of the farmers (land losers).

**The District Collector** has also informed to the public that this public hearing is confined to discuss only Environmental issues and requested the Public to express their views, suggestions, objections if any on the proposed project on Environmental issues only through mike or by written representations. The Public Hearing Panel will record the whole proceedings the meeting and the same will be sent to Government of India for taking decision on the issuance of the Environmental Clearance to the proposed project.

**The District Collector** further informed that this is a preliminary step of the industry in the process of obtaining various licenses from the Government for establishment of industry. Parallely the District Administration will continuously pursue the industry to find out the amicable solution on the demand of the farmers (land losers).

Then he requested the Environmental Consultant of the proposed Project / proponent to explain the salient features of the proposed project for the information of general public gathered at the venue of Environment Public Hearing.

**Smt. B. Durga Bhavani, M/s Vimta Labs Ltd, Hyderabad, Environmental Consultant of the proposed Project,** while speaking on the occasion she explained the salient features of the proposed project.

M/s ACC Cement Ltd is proposed to establish the industry in two phases for manufacturing clinkering capacity of 5 MTPA (Phase-I; 2.5 MTPA, Phase-II; 2.5 MTPA), Cement production of capacity 8 MTPA (Phase-I; 4.0 MTPA, Phase-II; 4.0 MTPA) and captive power plant of capacity 100 MW (Phase-I; 50 MW, Phase-II; 50 MW) with an estimated project cost of Rs 7100 Crores. She has also informed that base line data monitoring studies have been carried out for 3 months covering pre-monsoon season 2013. (01.03.2013 to 31.05.2013).

With regard to Air quality, Ambient Air Quality monitoring (AAQM) was carried out and analyzed 12 parameters as per the National Ambient Air Quality standard. Results shown that the Ambient Air Quality is well within the National Ambient Air Quality (NAAQ) standards for residential and rural areas. With regard to water as per analysis and results indicates ground water conforming with the IS 10500 Standards and there is no industrial contamination.

She also informed to the public that the proposed industry proposed to provide Bag Filters, Bag Houses and ESPs as Air pollution control systems at various sections to control the Air pollution with an estimated cost of Rs 640 crores for pollution control devices. Greenbelt will be developed as per the specifications. With regard to Noise pollution, Noise pollution will be confined within the boundary and will be attenuated with greenbelt development.

She further informed that water requirement of the industry initially plan to draw about 7750 m<sup>3</sup> from the ground water. Once the mine pits are formed and water is filled then the same will be used and the drawing of ground water drastically reduced.

The proposed industry will provide employment generation for 2400 personal during construction and for 499 members during operation. She also informed to the public that the ACC Cement Ltd has proposed to spent an amount of Rs 180 Crores for implementation of CSR activities in the 1<sup>st</sup> phase and Rs 171 Crores in the 2<sup>nd</sup> phase.

**Then the District Collector, YSR Dt** requested the public to express their views on the proposed project.

**Sri Rama Govindu, Sarpanch, Voddiralla Gollapalli** has requested the management to consider the demands of the surrounding villages positively.



**Sri V.Narasimhulu, r/o. Gollapalli village, MPTC,** while speaking on the occasion he informed that the main demand of the farmers of the surrounding 6 villages (land losers) have already brought to the notice of District Collector and the project authorities M/s ACC Cement Ltd, during the meeting held on 18.10.2016 at District Collectorate, Kadapa, YSR Dt. He further informed that even though it's a forum of discussing the Environmental issues only he once again remembered the demand of the farmers i.e., on compensation to the land losers and the people who vacated their houses at Gollapalli and constructed new houses as per the instructions of the Government. He also explained the grounds and huge losses faced by the surrounding farmers due to non-establishment of the industry for the last 20 years. He further informed that, the surrounding farmers has given their land to the project authorities with great hope of getting jobs and allround development of the surrounding villages which couldn't happen even after 20 years. In this connection, he stressed the need of the compensation to the surrounding farmers (land losers).

He also requested the management to take utmost care with regard to safe gardening the surrounding environment by adopting latest technology, installation of latest pollution control systems. He further informed that there is already one existing cement industry nearer to this area and requested the management to see that this new establishment may not create any nuisance to the surrounding villages.

He finally, requested the management to provide job opportunities to the local people according to the qualification, to establish skill development institute to train the unskilled /agriculture labour for getting suitable jobs, corporate level educational facilities, hospital etc, under CSR activities as they have incurred huge losses in the last 20 years.

**Sri Surya Peddi Raju r/o Voddiralla,** while speaking on the occasion brought the following points to the notice of the public hearing panel.

1. Huge losses were occurred to by the surrounding farmers for the last 20 years due to non-establishment of the industry in intime by M/s ACC Cement Ltd.

2. As it is a genuine reason, compensation should be made to the farmers (land losers) as per demand.
3. Farmer's issues / demands should be addressed with the CSR funds.
4. Requested written commitment on the job opportunities to the local public and the details of the compensation to be M/s ACC Cement Ltd.
5. The project authorities M/s ACC Cement Ltd shall complete the construction of the project within one year.
6. The demands of the surrounding farmers shall be placed in the Board of M/s ACC Cement Ltd and issues shall be solved with permanent solution immediately.

**Sri. S.Sreenivasa Reddy r/o Gollapalli** while speaking on the occasion while welcoming the project, requested the management to solve the demands of the surrounding farmers as they are so small to the level of M/s ACC Cement Ltd as they have given the irrigated lands to the proposed industry with great hope.

**A. Chandra Sekhar Reddy r/o Gollapalli** informed during the public hearing that they have vacated their houses located in Gollapalli in the year 2006 as per the instructions of the Government and constructed new houses at some other place by spending lot of money. In this regard no compensation was made by the Govt. and hence, requested to make necessary compensation to the re-habitated people.

**Sri. Mohammad r/o Chinna Vedula** brought some of the following issues to the notice of the public hearing panel.

1. He expressed his un-happiness on the technical details given in the executive summaries.
2. He expressed his worries of withdrawing the huge quantity of 7700 m<sup>3</sup> of water per day for industrial applications which may cause water depletion in the surrounding area.
3. He expressed his serious concerns on the huge quantity of wastewater generation from the coal based power plant.
4. He expressed his un-happiness on non-providing of details pertaining to the coal procurement.
5. He expressed his concerns on the Air pollution due to vehicle movement and it may cross the stipulated standards thereby causing dust nuisance on the surroundings.

6. He also raised his concerns on 33% of greenbelt by the industry.

**Sri. D.L. Gangi Reddy r/o Gollapalli** while welcomed the project requested the management to fulfill the promises made during land alienation in the year 1996 viz., providing of jobs, village development, health and education facilities to the surround villages.

**Sri Kota Venkata Subba Reddy r/o Chinna Vedurla** while welcoming the project requested the management to pay the additional compensation to the surrounding farmers ranging from Rs 50,000/- to Rs 1,25,000/-, training for sheep forming and also requested the authorities for utilization of acquired land for agriculture purpose till the construction activities take place.

**Sri N. Venkata Krishnaiah r/o Uppalapadu** while speaking on the occasion demanded the management with a written assurance for providing 500 nos of jobs, zero pollution assurance and compensation to the house losers at Gollapalli.

**Sri. D.Venkata Subbaiah r/o Gollapalli** expressed his un-happyness on non-payment of money for house sites and requested the management to provide good no. of jobs and also requested to carry out the blasting operations without causing any nuisance to the surrounding agriculture lands.

**Sri H.Madhu Babu, Environmental Activist** while speaking on the occasion he requested the management M/s ACC Cement Ltd to solve the issues of local farmers on top priority. He also opined that health study could have been conducted by the project consultant. He further stresses the importance on the sustainable development without causing any damage to the surrounding environment.

**Sri. I.J. Pushparaj r/o Vaddiralla** while speaking on the occasion informed to the public, people of this area was aware of the importance of the industrialization and voluntarily given their lands to M/s ACC Cements Ltd in the year 1996 itself with great hope of development. But in reality, nothing was happened for the last 20 years and not even single job is provided to the local people. He requested the management to provide good numbers of jobs to the local people, education and



health facilities to the local public. He also demanded the management to come out of appropriate decision on the compensation on the land losers after placing this issue in the Board meeting of M/s ACC Cements Ltd within one month.

**Sri. Lakshamaiah r/o Besta Vemula** requested the management to workout on the possibilities of spending CSR amounts on education of the children hailing surrounding villages.

**Smt. S.Gangamma r/o Vaddiralla** requested the management to help surrounding villages for all round development.

Then **the District Collector**, requested the management to answer the issued raised by the public during public hearing and also requested a reply in writing on the assurances proposed by the management. He also requested the villagers to prepare a need based village development plan for spending the CSR funds properly. He also informed that gap funding will be made to the possible extent from the Government end on the activities taken up by the project authorities if necessary.

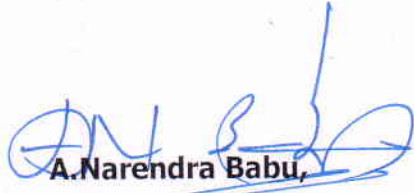
**Sri. K. Narayana Rao, Director, M/s. ACC Limited** while answering the issues raised by the public and he answered the following.

1. They have acquired about 2700 acres of land from 750 farmers from the surrounding villages.
2. 1<sup>st</sup> they are looking forward to provide jobs to the land losers / their children on top priority based on qualification if not by skill development programmes.
3. Industry proposed to let out the flue gases at 90°C from 350°C to avoid global warming for utilizing the same for power generation.
4. Industry has also confined to GoI 2014 Notification standards with respect to release of SO<sub>2</sub>, NOx emissions from the chimney.
5. With regard to captive power plant, they have made a proposal of 100 MW coal based power plant before bifurcation of the state and they definitely re-think about the establishment of the project because they are getting surplus power in the state of Andhra Pradesh.


6. With regard to Air pollution he informed that every industry has to install online monitoring systems and have to upload the data to Central Pollution Control Board (CPCB) and as well as State Pollution Control Boards.
7. The management are also proposed to conduct health audit to the employers of the industry and also to the surrounding villagers.
8. Industry will take-up ground water development programmes (water shed) development in a big way to increase the ground water table of the surrounding area.
9. Agriculture labour will also deploy in the industry by providing suitable jobs after training them in skilled development institutes.
10. They are adopting mass transport and rain network to reduce the traffic and dust nuisance due to the movement of vehicles.
11. He also assured on behalf of M/s ACC Cement Ltd to construct a high standards school, hospital for serving the surrounding villages.
12. He requested the surrounded villagers to form a community advisory panels, according to the panel priorities / choices, the CSR amounts will be spend on surrounding villages.
13. He also agreed to pay compensation to the house losers on par with the market price.
14. He also informed to the public that the main demand of the surrounding farmers i.e, additional compensation to the land losers will be discussed in the ensuing Board's meeting (M/s ACC Cement Ltd) and he expressed his belief for finding out a amicable solution in the interest of surrounding farmers within 3 months.

Then **The District Collector and Chairman of the Environmental Public Hearing Panel** while summed up of the proceedings of the Environmental Public Hearing in vernacular language and he assured the public, that all the opinions/views raised by the public during Environmental Public Hearing will be brought to the notice of Ministry of Environment & Forest, Govt. of India.

On seeing no more suggestions / objections from the public the District Collector and Chairman of the Environmental Public Hearing was ended the Environmental Public Hearing with vote of thanks by Assistant Environmental Engineer, AP Pollution Control Board, Tirupati.

  
**A. Narendra Babu,**  
Environmental Engineer  
& Member Convener  
APPCB, Regional Office,  
Tirupati.

ENVIRONMENTAL ENGINEER  
A.P. Pollution Control Board  
Regional Office, TIRUPATI

  
**K.V. Satyanarayana,**  
Collector & District Magistrate,  
Kadapa, YSR District.

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DISTRICT COLLECTOR,  
KADAPA.